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Table 23. Retirement Rates

| Industry | Retirement Rate (percent) | Industry | Retirement Rate (percent) |
|--|------------------------------|-----------------------------------|------------------------------|
| Food Products | 1.7 | Glass and Glass Products | 1.3 |
| Pulp and Paper | 2.3 | Cement | 1.2 |
| Bulk Chemicals | 1.7 | Aluminum | |
| Iron & Steel | | Metal-Based Durables | 1.3 |
| Blast Furnace and Basic Steel Products | 1.5 | Other Non-Intensive Manufacturing | 1.3 |
| Electric Arc Furnace | 1.5 | | |
| Coke Ovens | 2.5 | | |
| Other Steel | 2.9 | | |

Note: Except for the Blast Furnace and Basic Steel Products Industry, the retirement rate is the same for each process step or end-use within an industry.

Source: Energy Information Administration, *Model Documentation Report: Industrial Sector Demand Module of the National Energy Modeling System*, DOE/EIA-MO64(2008), (Washington, DC, 2008).